

Date: Tuesday, 12/12/2006 7:40:54 AM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	OUTBOARD BRACKET KIT (3)
<b>Job Number</b> :	29881		
<b>Estimate Number</b> :	12231		
<b>P.O. Number</b> :	N/A	<b>Part Number</b> :	D407302011
<b>This Issue</b> :	12/12/2006	<b>S.O. No.</b> :	N/A
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	N/A
<b>First Issue</b> :	N/A	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	29834	<b>Drawing Revision</b> :	N/A
		<b>Material</b> :	N/A
<b>Written By</b> :		<b>Due Date</b> :	1/20/2007
<b>Checked &amp; Approved By</b> :		<b>Qty:</b>	2
<b>Comment</b> :	Est. A01.03.07 New issue EC	<b>Um:</b>	Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Type label per PPP D407-302-011 CHG 001

KS 06.12.12

2.0	D2012107	Clevis
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Clevis

Pick:

Qty	Part Number	Description	Batch
2	D2012-107	Clevis	B20490 1X B25483 3X

3.0	D2022101	Spacer
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Spacer

Pick:

Qty	Part Number	Description	Batch
4	D2022-101	Spacer	B25815 6X B26327 2X

4.0	D26905	Lanyard ass'y
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Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)

Lanyard ass'y

Pick:

Qty	Part Number	Description	Batch
6	D2690-5	Lanyard	B25836 -

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 12/12/2006 7:40:55 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTBOARD BRACKET KIT (3)

Job Number: 29881

Part Number: D407302011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D2846

Support Arm



Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s)

Support Arm

Pick

Qty Part Number Description Batch

3 D2846 Support Arm

B34246 - ✓

6.0

D2847

Lug



Comment: Qty.: 12.0000 Each(s)/Unit Total: 24.0000 Each(s)

Lug

Pick:

Qty Part Number Description Batch

12 D2847 Lug

B21194 5X

B14247 8X - ✓

\* B29887 18X ✓

P. 7/1/06

7.0

D2848

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Strut

Pick:

Qty Part Number Description Batch

1 D2848 Strut

B29888 ✓

8.0

BLBS020

Pip Pin



Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pip Pin

Pick:

Qty Part Number Description Batch

6 BLBS-020 Pip pin

M15349 1X

M16404 2X

M102967 9X ✓

9.0

AN35A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)

Bolt

Pick:

Qty Part Number Description Batch

6 AN3-5A Bolt

M15205 - ✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Drawing Name: OUTBOARD BRACKET KIT (3)

Job Number: 29881

Part Number: D407302011

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN410A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

Pick:

Qty Part Number Description Batch

2 AN4-10A Bolt

M17073 -

11.0

AN414A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Pick:

Qty Part Number Description Batch

1 AN4-14A Bolt

M100188 -

12.0

AN417A

Bolt



Comment: Qty.: 11.0000 Each(s)/Unit Total : 22.0000 Each(s)

Bolt

Pick:

Qty Part Number Description Batch

11 AN4-17A Bolt

M101124 -

13.0

AN420A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Pick:

Qty Part Number Description Batch

1 AN4-20A Bolt

M16895 -

14.0

AN960JD10

Washer



Comment: Qty.: 18.0000 Each(s)/Unit Total : 36.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch

18 AN960JD10 Washer

M100743 -

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DP Date: 07/01/29  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Drawing Name: OUTBOARD BRACKET KIT (3)

Job Number: 29881

Part Number: D407302011

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

AN960JD416

Washer



Comment: Qty.: 15.0000 Each(s)/Unit Total : 30.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch

15 AN960JD416 Washer *M102339 -*

16.0

MS21042L3

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut

Pick:

Qty Part Number Description Batch

6 MS21042-3 Nut (or L04) *L3 M101917 -*

17.0

MS21042L4

Nut



Comment: Qty.: 15.0000 Each(s)/Unit Total : 30.0000 Each(s)

Nut

Pick:

Qty Part Number Description Batch

15 MS21042-4 Nut (or L04) *L4 M19185 -*

18.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

*C207101126 (2)*

19.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Package as per PPP D407-302-011

Identify and Stock

Location: \_\_\_\_\_

*E307101126 (2)*

*Cd 710126*

20.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*C207101129*

Job Completion



*u 0710126*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries





DESIGN <i>A</i>	DRAWN BY <i>A</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>A</i>	DRAWING NO. D407-302	REV. A SHEET 1 OF 1
DATE 01.02.23		TITLE OUTBOARD BRACKET KITS	SCALE NTS
A	01.02.23	NEW ISSUE	

Qty -011	Qty -013	Part No.	Description
X		D407-302-011	OUTBOARD BRACKET KIT (3), 206L/L1/L3/L4/407
	X	D407-302-013	OUTBOARD BRACKET KIT (2), 206A/B
2	2	D2012-107	CLEVIS
4	4	D2022-101	SPACER
6	4	D2690-5	LANYARD
3	2	D2846	SUPPORT ARM
12	8	D2847	LUG
1		D2848	STRUT
	1	D2997	STRUT
6	4	BLBS-020 (OR BLRS-020 OR BLC4BA15S OR BLC4RA15S)	PIP PIN
6	4	AN3-5A	BOLT
2	2	AN4-10A	BOLT
1	1	AN4-14A	BOLT
11	7	AN4-17A	BOLT
1	1	AN4-20A	BOLT
18	12	AN960JD10	WASHER
15	11	AN960JD416	WASHER
6	4	MS21042-3 (OR MS21042L3)	NUT
15	11	MS21042-4 (OR MS21042L4)	NUT

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